1. Park car on a flat and level surface capable of supporting the vehicle’s weight on vehicle jack and jack stands. Using the manufacturer recommended lifting points, raise the vehicle and support with jack stands under lifting points. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**

2. From weld after secondary catalytic converter, measure 4” back toward rear of vehicle and cut pipe with metal saw.

3. Remove exhaust tunnel cross-brace, (6) 10MM Hex Bolts.

4. Spray WD-40 or equivalent on rubber exhaust hangers to ease removal, pry off from hangers and remove exhaust.

5. Loosely install complete NM SS Exhaust, then tighten rear muffler section first, check exhaust tip alignment and tighten forward connector clamp.

6. Reinstall cross-brace and double check complete installation.